MASON INDUSTRIES, Inc.

Manufacturers of Vibration Control Products

Hauppauge, NY 11788 631/348-0282 FAX 631/348-0279 Info@Mason-Ind.com

350 Rabro Drive 2101 W. Crescent Ave., Suite D Anaheim, CA 92801 714/535-2727 FAX 714/535-5738 Info@MasonAnaheim.com

Installation Instructions For **SLR-MT Air Springs**

DATE: 5-21-14 **DRAWING NO. A-35429**

- 1. Block up equipment off the floor to the height listed on the certified submittal, or 1" (25mm) if using height saving brackets.
- 2. Slide SLR-MT air spring mounts under the equipment base or height saving bracket with the 1/4" NPT threaded nipple at the bottom facing out. Bolt to the equipment or height saving bracket.
- See drawing A-16010-2 for the typical layout of the leveling valves. Leveling valve # 1 must be attached to the equipment so the black air supply and exhaust lever is perpendicular to the length of the equipment while leveling valves # 2 & 3 must have the black levers parallel to the length of the equipment (See certified leveling valve submittal S-302).
- 4. Attach the valves to the equipment base with miscellaneous steel as required. Valves must be attached to the floor and equipment. (See drawing S-302) Install the valves so the black air supply and exhaust lever is 1/4" (6mm) above level when it attaches to the turnbuckles.
- 5. Install piping as shown on A-16010-2.
- 6. Loosen the restraining nuts on the top of the SLR-MT mounts approximately 3/8" (10 mm) to allow the unit to rise.
- 7. Turn on the compressed air and check for leaks.
- 8. The equipment should rise 1/4" (6mm). If not, increase the length of the turnbuckle on the leveling mount connected to that mount. Remove the steel spacers on each mount, once the upper section of the SLR-MT mount is floating.
- 9. Check the equipment for level and adjust as required by adjusting the turnbuckles. Increasing the length of the turnbuckles raises the equipment, and decreasing the length lowers the equipment.
- 10. After the equipment is level, turn down the locknut on the turnbuckle to hold the adjustment.
- 11. Readjust the restraining nuts on the top of the mounts, leaving 1/4" (6mm) gap to allow for movement.

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