

## MASON INDUSTRIES, Inc.

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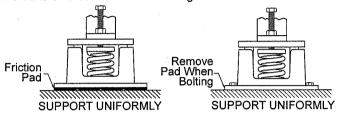
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## TYPE-C AND CIP SPRING MOUNT INSTALLATION INSTRUCTIONS

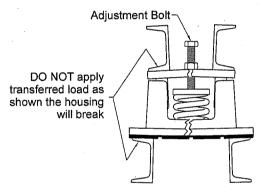
Type C housings are Cast Iron. They preform well but improper installation can cause failure.

Supporting surfaces must be flat, continuous and level under mounts. Relative elevations must be no more than 1/2" from the highest to the lowest position. Grout or provide full size spacers to compensate for larger differences.

1. Mountings are supplied with friction pads cemented to the bottom. In most cases, there is no need to bolt the mounting down. When bolting is required, remove bottom pad before bolting. Bolt tightening with pad in place often cracks or breaks bottom housing across the center or around bolt holes.



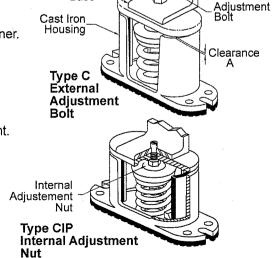
2. When equipment is mounted directly on Type "C" Mounts, place mountings under equipment bolt holes and install the mounting adjustment bolts as shown above. The load must be around the adjustment bolt. Neither the top or bottom housings can be used as a bridge.



- 3. Take 6 initial complete downward (clockwise) turns on the adjustment bolt or internal adjustment nut of all mounts. After first round, reduce number to 2 equal turns on all mounts. Repeat this procedure as many times as necessary until clearance "A" is a minimum of 1/4" for direct mounting or equipment lifts off temporary blocking.
- 4. Level equipment by taking additional turns on low side or corner.
- 5. Tighten lock nut against equipment base if external adjustment.

NOTE: Mason Industries, Inc. will not replace mountings installed improperly.

DWN : SJ CHKD: DATE : 11/14/2008



Equipment Base

DWG NO. : A-31431